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A tool, or probe, is provided for insertion into a avian or poultry carcass for removing the
crop and/or windpipe and/or gullet and/or other undesired viscera from the neck of the bird
carcass. The probe has helical threads protruding from a probe body. V-shaped voids are cut
into the helical threads to provide teeth for removal of the crop and other inedible viscera from
the carcass. A cam and method of manufacturing a cam for use in decropping machines and
other food processing machinery is provided. The cam includes plastic guides that are pre-
shaped in two dimensions and then wrapped about a three dimensional cam frame to provide a
desired path for a cam follower.